

# Test of numerical minimization package for the shape optimization of a paper making machine header

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## 1 Description of the model

We are interested in finding an optimal shape of the back wall of a paper making machine header (see Figure 1). The header is the first component in a paper making machine headbox. Its function is to deliver the fluid (water) and wood fibres equally in the cross direction of a paper making machine in order to produce good quality paper. The cost function to be minimized reads:

$$J(\alpha, \mathbf{v}(\alpha), p(\alpha)) := \int_{\Gamma_{\text{out}}} |v_2(\alpha) - v_{\text{opt}}|^2,$$

where  $\alpha$  is a function describing the shape of the back wall,  $(\mathbf{v}(\alpha), p(\alpha))$  is the velocity and the pressure of the mixture and  $v_{\text{opt}}$  is a given target velocity on the outlet  $\Gamma_{\text{out}}$ .

The header domain  $\Omega(\alpha)$  is of the form

$$\Omega(\alpha) = \left\{ \mathbf{x} = (x_1, x_2) \in \mathbb{R}^2; 0 < x_1 < L, 0 < x_2 < \alpha(x_1) \right\}.$$

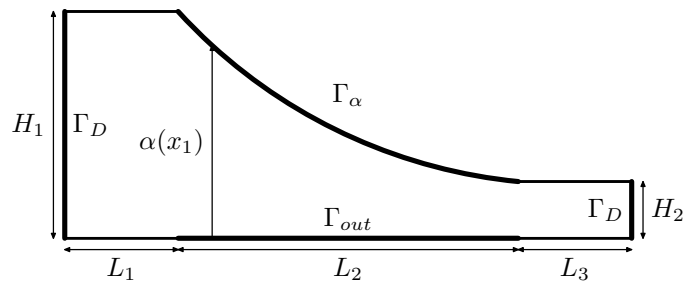


Figure 1: Geometry of the header  $\Omega(\alpha)$ .

We say that  $\Omega(\alpha)$  is an admissible domain iff  $\alpha \in \mathcal{U}_{ad}$ , where

$$\mathcal{U}_{ad} = \left\{ \alpha \in \mathcal{C}^{0,1}([0, L]); \alpha_{min} \leq \alpha \leq \alpha_{max}, \right. \\ \left. \alpha_{|[0, L_1]} = H_1, \alpha_{|[L_1+L_2, L]} = H_2, |\alpha'| \leq \gamma \text{ a.e. in } [0, L] \right\}, \quad (1)$$

and  $L := L_1 + L_2 + L_3$ .

The motion of the mixture is modelled using the generalized Navier-Stokes system

$$\left. \begin{aligned} -\operatorname{div} \mathbb{T}(p, \mathbb{D}(\mathbf{v})) + \rho \operatorname{div}(\mathbf{v} \otimes \mathbf{v}) &= \mathbf{0} \\ \operatorname{div} \mathbf{v} &= 0 \end{aligned} \right\} \text{ in } \Omega(\alpha). \quad (2)$$

Here  $\mathbf{v} := \mathbf{v}(\alpha)$  means the velocity,  $p := p(\alpha)$  the pressure,  $\rho$  is the density of the fluid and the stress tensor  $\mathbb{T}$  is defined by the following formulae:

$$\mathbb{T}(p, \mathbb{D}(\mathbf{v})) = -p\mathbb{I} + 2\mu(|\mathbb{D}(\mathbf{v})|)\mathbb{D}(\mathbf{v}),$$

$$\mu(|\mathbb{D}(\mathbf{v})|) := \mu_0 + \mu_t(|\mathbb{D}(\mathbf{v})|) = \mu_0 + \rho l_{m,\alpha}^2 |\mathbb{D}(\mathbf{v})|, \quad \mu_0 > 0,$$

where  $\mu_0$  is a constant laminar viscosity and  $\mu_t(|\mathbb{D}(\mathbf{v})|)$  stands for a turbulent viscosity. The function  $l_{m,\alpha}$  represents a mixing length in the algebraic model of turbulence and it has the following form:

$$l_{m,\alpha}(\mathbf{x}) = \frac{1}{2}\alpha(x_1) \left( 0.14 - 0.08 \left( 1 - \frac{2d_\alpha(\mathbf{x})}{\alpha(x_1)} \right)^2 - 0.06 \left( 1 - \frac{2d_\alpha(\mathbf{x})}{\alpha(x_1)} \right)^4 \right),$$

where  $d_\alpha(\mathbf{x}) = \min \{x_2, \alpha(x_1) - x_2\}$ ,  $\mathbf{x} \in \Omega(\alpha)$ . The following boundary conditions are assumed:

$$\begin{aligned} \mathbf{v} &= \mathbf{0} && \text{on } \Gamma_f \cup \Gamma_\alpha, \\ \mathbf{v} &= \mathbf{v}_D && \text{on } \Gamma_D, \\ \mathbf{v} \cdot \boldsymbol{\tau} = v_1 &= 0 && \text{on } \Gamma_{out}, \\ T_{22} := \mathbb{T}\boldsymbol{\nu} \cdot \boldsymbol{\nu} &= -\sigma |v_2| v_2 && \text{on } \Gamma_{out}, \end{aligned} \quad (3)$$

where  $\boldsymbol{\nu}, \boldsymbol{\tau}$  stands for the unit normal, tangential vector to  $\Gamma_{out}$ , respectively and  $\sigma > 0$  is a given suction coefficient. The condition (3)<sub>4</sub> originates in the homogenization of a complex geometry.

## 2 Approximation and test results

The state problem (2) is discretized using the finite element method on a triangular mesh. In order to compute the gradient of  $J$  with respect to  $\alpha$ , the adjoint equation technique is applied to the discrete state problem.

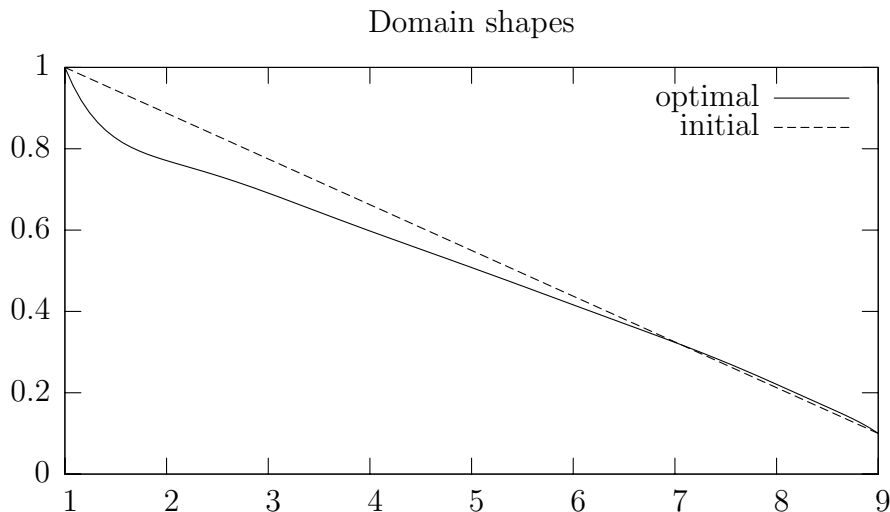


Figure 2: Initial and optimal shape.

All necessary partial derivatives are provided with help of the automatic differentiation. The function  $\alpha$  is approximated by a Bézier function  $\alpha_M$  of order  $M$ . Admissibility of  $\alpha_M$  is imposed by simple lower and upper bounds only.

Finally, our problem can be formulated as a nonlinear, bounds-constrained programming problem for which the cost function value and gradient are available. We used the **NAG C** library, routine e04wdc [1] to solve this problem, using the default parameter values.

In the test computation we used the following dimensionless parameters:  $L_1 = 1.0$ ,  $L_2 = 8.0$ ,  $L_3 = 0.5$ ,  $H_1 = 1.0$ ,  $H_2 = 0.1$ ,  $\alpha_{min} = H_2$ ,  $\alpha_{max} = H_1$ ,  $\mu_0 = 10^{-3}$ ,  $\rho = 10^3$ ,  $\sigma = 10^3$ , the inlet velocity  $\mathbf{v}_{D|\{0\} \times (0, H_1)} = (4(1 - (\frac{2x_2}{H_1} - 1)^8), 0)$ ,  $\mathbf{v}_{D|\{L\} \times (0, H_2)} = (1 - (\frac{2x_2}{H_2} - 1)^8, 0)$ . The order of the Bézier function  $\alpha_M$  was set  $M = 20$ , and the target velocity  $v_{opt} := -0.433$ .

The optimization started from the traditional linearly tapering shape. The initial and optimal shape (found by e04wdc) is depicted in Figure 2 and the initial and optimal velocity profile  $v_{2|\Gamma_{out}}$  is depicted in Figure 3.

The NAG routine found the solution after 73 major iterations, yielding the optimality error smaller than  $10^{-6}$ .

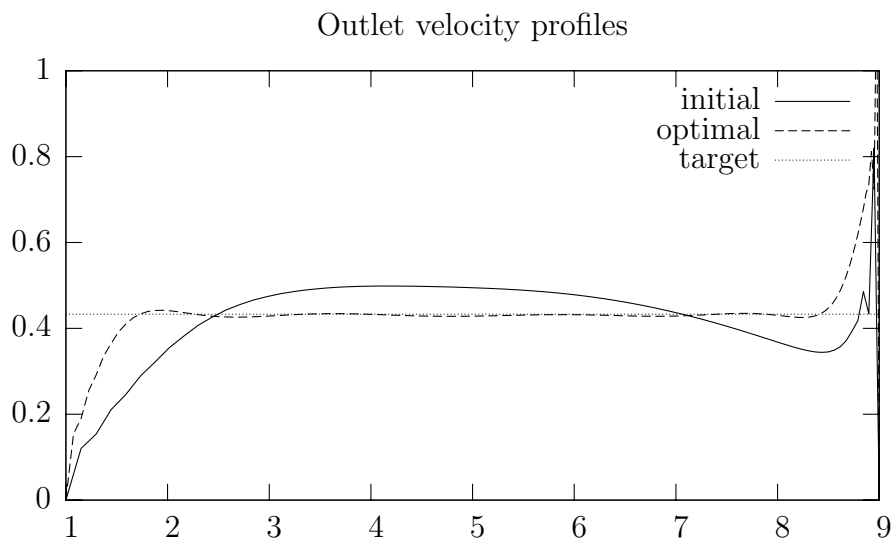


Figure 3: Initial and optimal velocity profile.

### 3 Conclusion

The NAG optimization routine shows itself to fully meet the demands of the problem.

### References

- [1] P. E. Gill, W. Murray, and M. A. Saunders. *SNOPT: An SQP Algorithm for Large-scale Constrained Optimization*. SIAM J. Optim., 12:979-1006, 2002.